
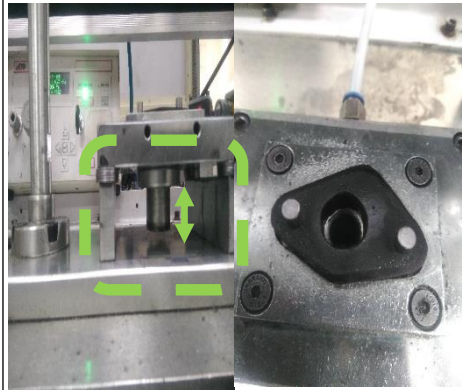




TPM CIRCLE NO :-		ACTIVITY		KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET		
TPM CIRCLE NAME :		LOSS NO./STEP		14										
Plant : P14		DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C		M	
CELL :-	Assembly shop	CELL NAME :	Tensioner A467		M/C STAGE:	SPM			OPERATION:		Testing			
KAIZEN THEME :		KAIZEN IDEA :												
To improve the quality avoid the NG		Increase the clearence							BENCHMARK:					
									TARGET:		0 No's			
									KAIZEN START:		20.03.2018			
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET DATE:		20.03.2018			
Leak test NG frequently came healthy part also		Bottom tool and component clearance very low. So that purpose now increase the 10mm depth in bottom tool and than checked than ok. Compare to now rejection occurrence is very less							KAIZEN FINISH:		20.03.2018			
									TEAM MEMBERS:					
									Ganesan		Dhasarath			
									Mallikarjun					
WHY-WHY ANALYSIS:		BEFORE			AFTER				BENEFITS:-					
<p>Why1:- Leak testing frequently NG</p> <p>Why2:- Repeatability issue happen</p> <p>Why3 :- Component length and bottom fixture length clearance nill</p> <p>Why3: Free space not available</p>									<p>1. Eliminated the sensor damage</p> <p>2. Quality improved</p>					
									KAIZEN SUSTAINANCE					
									WHAT TO DO:-					
									Poka yoke audit					
									HOW TO DO:					
									Check sheet					
									FREQUENCY:					
									Weekly					
ROOT CAUSE		RESULTS:			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
Bottom clearance is less		  <p style="text-align: center;">Q not ok Healthy condition</p> <p style="text-align: center;">Before After</p>			SR. No		CELL/ PRODUCT		TDC		RESP.		STATUS	
					1									
REGISTRATION NO.:		P14/QM/2018/039		HD SCOPE INFORMATION IN OTHER PLANT										
DATE:		28.03.2018												
REGISTERED BY:		Mr. Nigama												
MANGERS SIGN:		Mr. Dinesha M												
				SR. No		Plant		WHEN		WHOM		STATUS		